

## Receiving Report

Date: 15-01-9

Batch No: 131227

Supplier: ThyssenKrupp

Dart P/O: 26849

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☒ No ☐  
 Receipt: Cash ☐ Cr ☒  
 New Supplier Yes ☐ No ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Waybill Attached: Yes ☐ No ☒  
 Shipment Complete: Yes ☐ No ☒ N/A ☐  
 QC18 Inspection 23 15-1-13 N/A ☒  
 Work Order 990 N/A ☒

### Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number

Initials of Receiver

QC12

*[Signature]*

Production/Admin:

Date \_\_\_\_\_

Received/Costing \_\_\_\_\_

Initial \_\_\_\_\_

Location \_\_\_\_\_





## B I L L O F L A D I N G

No: PEC 912683

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 06Jan15 at 14:11 From PFW  
Probill  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp CARMELA AGNIHOTRI(905-5321422)  
Sold To: ( 20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

## B I L L O F L A D I N G

1) Our Order PEC-754625- 1 Your PO # PO-26849 ADD ON  
Part # M174B0.250X4.000 Rel #

STAINLESS STEEL PLATE 17-4 STAINLESS  
.250" THICK X 4.0000" X 95.0000"

AS PER AMS 5604

OFFERING FULL LENGTH AVAILABLE IN STOCK  
1402210620 / 263807

Heat Number

521910

Tag No

367178

Quantity  
7.92 SFT

PCS  
3

Wt LBS  
105

TOTAL: Tags 1 PCS 3 LBS 105

\*\*E/S CHARGED - 754624

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

TOTAL 1 BDL GW. 130 LBS

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*\*\* TEL. 800-926-2600 \*\*\*\*\*

\*\*\*\*\*

Page: 1 ....Continued

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX  
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

2015/01/09



# B I L L O F L A D I N G

No: PEC 912683

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 06Jan15 at 14:11 From PFW  
Probill  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp CARMELA AGNIHOTRI (905-5321422)  
Sold To: ( 20115)  
DART AEROSPACE

Ship To: ( 1)  
DART AEROSPACE

## B I L L O F L A D I N G

\* WE STOCK STAINLESS STEEL \*  
\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*  
\*\*\*\*\*  
\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Page: 2 .... Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX  
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.


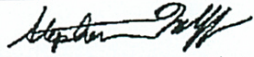
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE



 <b>ATI</b> <b>Flat Rolled Products</b>  500 Green Street Washington, PA 15301	<b>Certificate of Test</b>  <small>Stephen Wolff - Director, Corporate Quality Assurance</small>	
	<b>Mill Information</b> Cert Number 0132948-00 Sales Order 50-074-042 Cert Date Aug-20-2014	<b>Customer Information</b> Name SKORR STEEL CO INC PO 1851 PO Date Jul-03-2014

<b>Sold</b> SKORR STEEL CO INC <b>to:</b> 140 STEWART AVENUE BROOKLYN, NY 11237	<b>Ship</b> SKORR STEEL, INC. <b>to:</b> 140 STEWART AVENUE BROOKLYN, NY 11237
---	--

#### Material Information

"ATI 17-4" PRECIPITATION HARDENABLE STAINLESS STEEL PMP HOT ROLLED PLATE ANNEALED PICKLED COMMERCIAL CUT EDGE	
ASTM-A-693-13 CND A/H900 AMS 5604G CND A/H900 ASTM-A-480-14A	DAS 23 9-89 ASME-SA-693-13 CND A/H900 ASME-SA-480 ED 2013 UNS S17400


#### Piece Information

Pcs	Gauge (in)	Width (in)	Length (in)	Heat #	Piece ID	Section Id	Lot #	Total Wt (lbs)
Item: 001	Cust-Id: Cust-Job:		Govt-Contract-#: ScheduleB:		Govt-DO-Rating:			
1	.2500	73.0000	168.0000	521910	CC55699-0003	---	438431	951
1	.2500	73.0000	168.0000	521910	CC55699-0004	---	438431	951


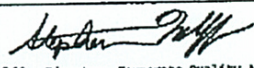
#### Chemistry Testing

Element (wt %)	Requirements		Final Heat Analysis	
	Min	Max	521910	Loc
C	---	.07	.04	LO
MN	---	1.00	.45	LO
P	---	.040	.019	LO
S	---	.030	< .001	LO
SI	---	1.00	.25	LO
CR	15.00	17.50	15.43	LO
NI	3.00	5.00	4.78	LO
MO	---	.50	.19	LO
CU	3.00	5.00	3.31	LO
CB	.15	.45	.22	LO
TA	---	---	.010	TC
CBT	.15	.45	.23	LO
CBC	5.00	---	5.50	LO

From: ThyssenKrupp Materials NA  
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403577783  
CstAr CstOr 263807  
Wgt.: 105 LB Date 12/22/2014





 <b>ATI</b> <b>Flat Rolled Products</b>  500 Green Street Washington, PA 15301	<b>Certificate of Test</b>		 <small>Stephen Wolff - Director, Corporate Quality Assurance</small>
	<b>Mill Information</b>		<b>Customer Information</b>
	Cert Number 0132948-00 Sales Order 50-074-042 Cert Date Aug-20-2014	Name SKORR STEEL CO INC PO 1851 PO Date Jul-03-2014	

### Chemistry Testing

ATI Flat Rolled Products performs chemical analysis by following techniques for testing locations TC, BN, ML, & LO:  
C, S by combustion/infrared; N, O, H by inert fusion/thermal conductivity;  
Mn, P, Si, Cr, Ni, Mo, Cu, Cb, Co, V, by WDXRF; Pb, Bi, Ag by GFAA;  
B by OES; Al and Ti (>=0.10%) by WDXRF, otherwise by OES.

521910 - Material was produced by BF melting with AOD refining.

CBC = Cb / C

CBT = Cb + Ta

### Mechanical Testing

		LOT 438431		LOT 438431	
Condition:		ANNEALED		H900	
Direction:		TRANSVERSE		TRANSVERSE	
Temperature:		ROOM TEMP		ROOM TEMP	
Spec:					
Test Limit	Units	Result	Loc	Result	Loc
HARDNESS	--	343. HBW	TC	45.0. HRC	TC
YIELD 0.2%	psi	---	--	182000.	TC
TENSILE	psi	---	--	201000.	TC
ELONGATION	%	---	--	10.	TC
RED OF AREA	%	---	--	60.	TC

When hardness is measured using the Brinell scale, the indentation measuring device is Type A.

"H", "TH", "RH", and other heat treated values are capability test results.

### Mechanical Property Requirements

Mechanical Property Requirements					
Condition:		ANNEALED		H900	
Direction:		TRANSVERSE		TRANSVERSE	
Temperature:		ROOM TEMP		ROOM TEMP	
Spec:					
Test Limit	Units	Min	Max	Min	Max
YIELD 0.2%	psi	---	---	170000.	---
TENSILE	psi	---	---	190000.	---

From: ThyssenKrupp Materials NA


Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403577783

CstAr


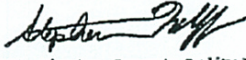
CstOr 263807

Wgt.: 105 LB

Date 12/22/2014





 <b>ATI</b> <b>Flat Rolled Products</b>  500 Green Street Washington, PA 15301	<b>Certificate of Test</b>		 <small>Stephen Wolfe - Director, Corporate Quality Assurance</small>
	<b>Mill Information</b>		<b>Customer Information</b>
	Cert Number 0132948-00 Sales Order 50-074-042 Cert Date Aug-20-2014	Name SKORR STEEL CO INC PO 1851 PO Date Jul-03-2014	

### Mechanical Property Requirements

Mechanical Property Requirements					
Condition:		ANNEALED		H900	
Direction:		TRANSVERSE		TRANSVERSE	
Temperature:		ROOM TEMP		ROOM TEMP	
Spec:					
Test Limit	Units	Min	Max	Min	Max
ELONGATION	%	---	---	8.	---
RED OF AREA	%	---	---	30.	---
HARDNESS	---	---	352. HBW	40. HRC	47. HRC

### Metallography - General

Test ID	Result Name	Condition	Test Result	Loc	Requirements
LOT 438431	GRAIN SIZE	ANNEALED	10.	TC	---

Metallographic magnification: 100X; Etchant used ELECTROLYTIC NITRIC ACID  
Ferrite <= 5% per periodic test requirement.

### Certification Statements

The product was solution heat treated at 1900F (1038C) for a time commensurate with thickness and heating equipment and procedure used, and cooled to below 90F (32C).

ATI Flat Rolled Products does not use mercury in the testing or production of its products.

Material is of USA melt and manufacture.

No welds/weld repairs performed.

Knowingly and willfully recording any false, fictitious or fraudulent statement or entry on this document may be punished as a felony under Federal statutes, including Federal Law, Title 18, Chapter 47.

EN 10204:2005 3.1 certificate.

### General Statements

TESTING WAS PERFORMED AT THE FOLLOWING LOCATIONS

LO = ATI FLAT ROLLED PRODUCTS; Route 981 North; Latrobe, PA 15650

TC = ATI FLAT ROLLED PRODUCTS; 1300 Pacific Avenue; Natrona Heights, PA 15065

WARNING: Processing that makes fumes, dust, or solutions may cause lung disease. Please see Safety Data Sheet for further information which has been supplied to your Purchasing Department. For an additional copy, please refer to our website at:  
[www.atimetals.com/business/ATIFlatRolledProducts/Tools/Pages/Safety-and-MSDS.aspx](http://www.atimetals.com/business/ATIFlatRolledProducts/Tools/Pages/Safety-and-MSDS.aspx)

For access to online Certifications of Test, please register at [www.atlextra.com](http://www.atlextra.com).

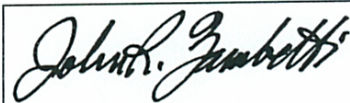
The above is a true copy of the data on file. The material and test results conform to the sales contract and specification(s) as set forth in ATI Allegheny Ludlum's order acknowledgement. This certificate of Test may not be reproduced except in full without the written authorization of the company.

From: ThyssenKrupp Materials NA


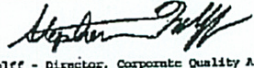
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403577783

CstAr CstOr 263807

Wgt.: 105 LB Date 12/22/2014





 <b>ATI</b> Flat Rolled Products  500 Green Street Washington, PA 15301	<b>Certificate of Test</b>		 <small>Stephen Wolff - Director, Corporate Quality Assurance</small>
	<b>Mill Information</b>		<b>Customer Information</b>
	Cert Number 0132948-00 Sales Order 50-074-042 Cert Date Aug-20-2014	Name SKORR STEEL CO INC PO 1851 PO Date Jul-03-2014	


**General Statements**

ATI Flat Rolled Products website contains listing of material produced, general technical and contact information, and current quality and company accreditations including but not limited to ISO-9001, AS-9100, Nadcap, and ISO/IEC 17025. Please visit us at [www.atimetals.com](http://www.atimetals.com)

THYSSENKRUPP MATERIALS N.A.  
 P.O. 5400241513-R01

TAG SSFLR00532

From: ThyssenKrupp Materials NA  
 Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403577783  
 CstAr CstOr 263807  
 Wgt.: 105 LB Date 12/22/2014







Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO26849

Purchase Order Date 12/18/2014

PO Print Date 12/22/2014

Page Number 1 of 3

**Order From :**

VC-COP001

**Ship To :** DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

*REVISED*

**Contact Name**

**Vendor Phone**

905 669 9444

**Ship To Contact**

**Ship To Phone**

**Ship Via:**

VENDOR'S TRUCK

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #**

10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extend Price
1	M7075T6B5.000X0.375	7075-T6 BAR 5.000" X 0.375"	1/9/2015 Yes 1/9/2015		24.00 f	\$19.94	\$478.56
MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE							
Line Total:							\$478.56
2	M7075T6B6.000X0.250	7075-T6 BAR 6.000" X 0.250"	1/9/2015 Yes 1/9/2015		12.00 f	\$15.86	\$190.32
MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE							
Line Total:							\$190.32

PO Instructions: QUOTATION NO.  
PEC ST-747719  
PEC ST-750242

Note:

12/22/2014





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO26849

Purchase Order Date 12/18/2014

PO Print Date 12/22/2014

Page Number 2 of 3

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 905 669 9444

Ship To Contact  
Ship To Phone

Ship Via: VENDOR'S TRUCK  
Ship Acct:

Buyer  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA - (Free Carrier)

3	M7075T6B0.375X8.000	7075-T6 Plate 0.375" X 8.000", QQ-A 250/12	1/9/2015	FN	12.00	\$21.27	\$255.20
			Yes		f		
			1/9/2015				

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$255.20

4	M304B0.375X03.000	M304 SS bar .375 x 3.00	1/9/2015		12.00 ✓	\$9.01	\$108.10
			Yes		f		
			1/9/2015				

MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE  
AS PER ASTM A276 OR ASTM A240

NOTE: AISI 303 NOT ACCEPTABLE

Line Total: \$108.10

	M174B0.250X4.000	17-4 SS Bar .250 X 4.00	1/9/2015		24.00 ✓	\$30.73	\$737.50
			Yes		f		
			1/9/2015				

MATERIAL: 17-4 PH SS BAR AS PER AMS 5604/5643  
GRAIN MUST BE ALONG LENGTH OF BAR  
MINIMUM YIELD TENSILE STRENGTH = 100KSI  
MINIMUM ULTIMATE TENSILE STRENGTH = 150 KSI

PO Instructions: QUOTATION NO.  
PEC ST-747719  
PEC ST-750242

Note:

12/22/2014





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO26849

Purchase Order Date 12/18/2014

PO Print Date 12/22/2014

Page Number 3 of 3

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
Ship To Contact		Customer Tax #	10127-2607
Ship To Phone		Terms	Net 30
Ship Via:	VENDOR'S TRUCK	Currency	CAD
Ship Acct:		FOB	FCA - (Free Carrier)

Line Total: \$737.00

71401-45	PROCUREMENT QUALITY CLAUSES	1/9/2015	1.00	\$0.00	\$0.00
Procurement Quality Clauses		No			
A005 right of entry		1/9/2015			
A012 chemical and physical test report					
A016 personnel qualification					
A017 raw material identification (as applicable)					
A026 certification of material conformance					
A041 quality management system					
A042 dart notification by supplier					
A043 retention of quality document					

Line Total: \$0.00

PO Total: \$1,769.05

PO Instructions: QUOTATION NO.  
PEC ST-747719  
PEC ST-750242

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 4

Change Date: 12/22/2014